

DURACLUTCH INSTALLATION

15-500 DCG1-RZR800 RANGER800-MS RANGER700

SVI, LLC REV7

PART #: 15-500

MODEL: DCG1-RZR800 RANGER800-MS RANGER700

DESCRIPTION: RZR 800 ALL MODELS, RANGER 800 MIDSIZE, RANGER 700 ALL MODELS
EXCEPT MY09 RANGER 700 4X4

KIT CONTENTS:

- 1 10-071 PRIMARY CLUTCH
- 2 25-164 SHOULDER WASHER, SUPERSEDES 90-019
- 3 10-055 SECONDARY CLUTCH
- 4 3211162 BELT
- 5 30-093 TOOL-BELT INSTALL
- 6 97-008 DECALS - CLUTCH HOUSING AND DASH 3211162
- 7 OWNERS MANUAL SUPPLEMENT
- 8 WEIGHT CHART
- 9 DURACLUTCH WARRANTY
- 10 INSTALLATION INSTRUCTIONS 15-500 (THESE INSTRUCTIONS)

NOTE REGARDING TORQUE STOP ON MY05 RANGER XP, MY06 RANGER XP 4X4 700, MY07 RANGER 4X4 700EFI, MY08 RANGER 700 ALL OPTIONS, and MY09 RANGER 6X6 700EFI:

These models have an original equipment (factory installed) torque stop. The engine and transmission are mounted independent of each other. The engine is rubber mounted for vibration isolation. When torque is transmitted through the belt the rubber mounts flex and the engine is pulled toward the secondary clutch on the transmission tending to loosen the belt. The purpose of the torque stop is to limit the engine pullback when accelerating (or engine braking). The torque stop maintains belt tension and keeps the belt from slipping.

The RZR 800 and the RANGER 800 MIDSIZE do not have a factory installed torque stop nor is a torque stop supplied with the DURACLUTCH kit. The RZR800 engine and transmission are mounted together. The RANGER 800 MIDSIZE is not designed to carry or pull loads of the full size RANGER and a torque stop is not required.

PROCEDURE TO SET THE ORIGINAL EQUIPMENT TORQUE STOP

The torque stop is an adjustable rubber pad on the motor mount (PN 3021522 shown on the parts catalog diagram ENGINE MOUNTING). In some cases the torque stop is on a bracket between the engine and transmission.

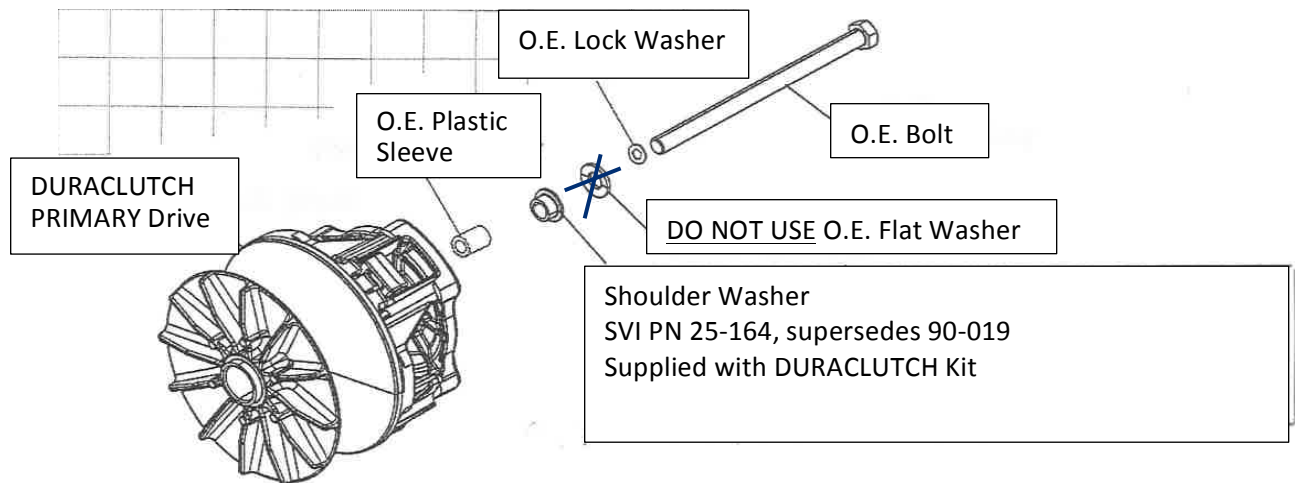
Before adjusting the torque stop check the motor mounts (4 places) to insure none are broken (separated) or vehicle performance will be adversely affected. The best way to do this is to use a pry bar to move the engine away from the mount. If the mount is broken, it will separate when you move the engine away from the mount.

To adjust the torque stop tighten the rubber pad against engine so the pad just touches the engine. Back the pad off ½ turn. Hold the rubber pad from turning and lock the nut.

Note: If the pad is tight against the engine when idling or in steady state running, undesirable engine vibration will be felt. When the engine is accelerating or in engine braking mode it should pull back into the rubber pad to keep the belt tight so it won't slip.

DURACLUTCH INSTALLATION

1. Remove the Secondary clutch.
2. Install DURACLUTCH Secondary. If there are any washers behind the Secondary, remove one washer. Tighten bolt to 17 ft-lbf.
3. Remove Primary clutch bolt. Remove the Primary clutch with a puller (SVI 25-147). Greasing the end of the puller slightly will aid in removal. Do not get grease on any clutch components.
4. Clean the engine tapered shaft and primary clutch bore with alcohol or degreaser. Do not lubricate.
5. Slip the belt into the Primary and over the Secondary.
6. Install DURACLUTCH Primary with shoulder washer as shown. DO NOT USE the O.E. flat washer. It may interfere with the primary cover. Tighten bolt to 60 ft-lbf.



O.E. = Original Equipment

7. Install the Belt as follows, if the Primary and Secondary are already installed. Place Belt in the Primary and open the Secondary sheaves with the Belt Installation Tool provided (see photo). Roll belt into the Secondary sheaves.



8. Set belt tension. Place transmission in PARK! APPLY FOOT BRAKE TO INSURE VEHICLE REMAINS STATIONARY. Apply slight throttle to turn Secondary.
9. Install outer clutch housing. Insure seal is good or replace. The DURACLUTCH primary is slightly larger than the original equipment primary. To insure the primary does not rub against the cover push up and back on the housing while lightly snugging the bottom screws. Then tighten the top rear screw followed by the other top screws. Then tighten all remaining screws including the bottom screws evenly. After starting the engine if you hear the primary rubbing, push on the cover while the engine is running in different directions to see which way will eliminate the rubbing. Stop the engine and loosen the housing screws and retighten using the above sequence while pushing on the cover in the direction that eliminated the rubbing. If this does not eliminate the rubbing try installing a new gasket and go through the bolt tightening sequence again. If you cannot eliminate the rubbing the cover is heat warped and you may have to install a new cover and perhaps a new back plate. You may also try using a heat gun to remove heat sag in the cover.

DECALS

10. Apply two decals as shown – one on the clutch housing and one on the dash. Clean surface with alcohol or similar solvent. Decal application is important to alert service technicians that the standard Polaris clutches have been replaced.

